

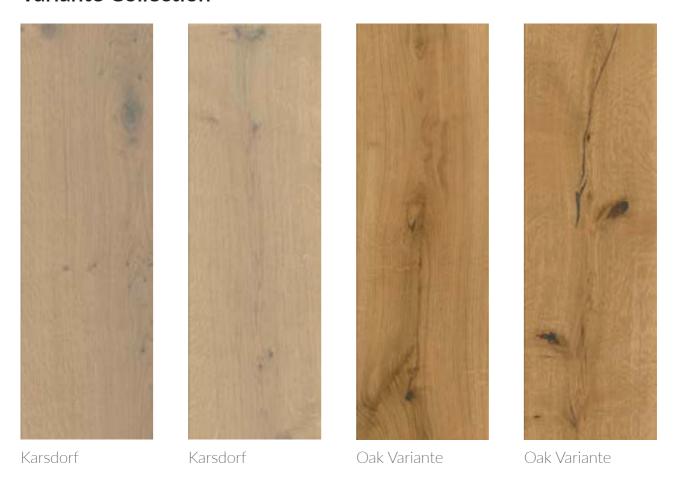
Variante Collection



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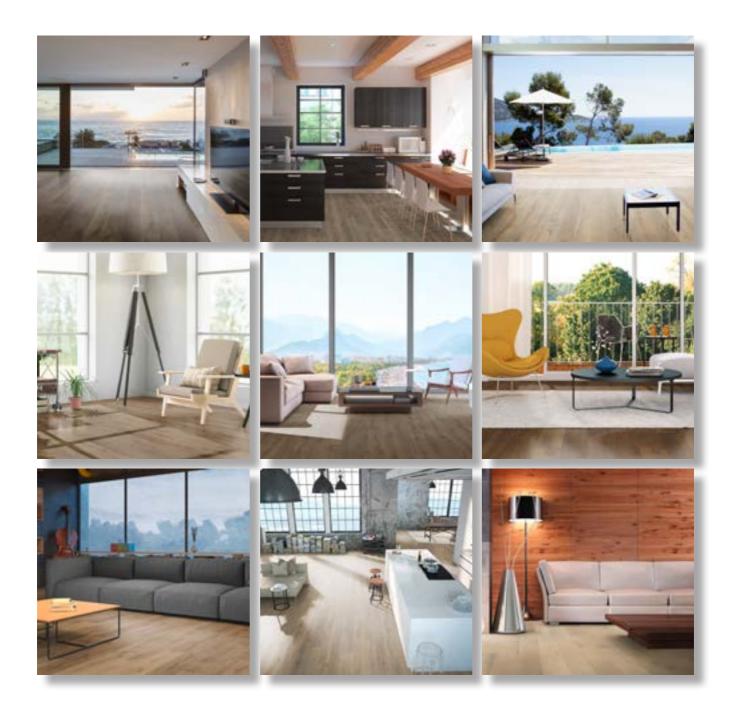




European Oak

country / mountain style grading from the heart of the timber, heart and end filled cracks with a reclaimed feel

Variante Collection



Our **Variante collection** of engineered hardwood flooring is designed around a specific selection of European Oak timber. Select forests yield a continual crop of mature oaks which have grown in perfect conditions on untouched soils for centuries. Older trees are carefully removed leaving their branches and foliage on the forest floor to feed the younger trees. From these old oaks, a piece of artistry is contrived. And from the heart of the wood is created Variante. A grade with fine natural cracks for the most authentic timeless floor.

TECHNICAL DATA

PLANK SPECIFICATION	TEST METHOD	SINGLE PLANK	SINGLE PLANK	SINGLE PLANK	SINGLE PLANK	SINGLE PLANK	SINGLE PLANK
Length ± 5mm				1820mm 72"	2450mm 96"		
Width ± 0.2mm	EN 13489			190mm 7 ^{1/2} "	240mm 9 ^{1/2"}		
Total thickness ± 0.1mm				14.2mm 9/16"	22mm 7/8"	22mm 7/8"	
Top layer		3.2mm, 6.02mm 6.02mm				2mm	
Squareness	EN 13489	≤0.2% Over the width					
Cup	EN 13489	≤0.2% Over the width					
Spring	EN 13489	≤0.1% Over the length					
Lipping	EN 13489	≤0.2mm					
Moisture Content	EN 13183-1	7% ± 2% (at the time of delivery)					
Adhesive	EN 717-1	JAPAN F☆☆☆~ SEO					
Finishing	BONA	7 Coats of abrasion resistance ASTM S33 > 100 revolutions					
	KLUMPP	7 Coats of abrasion resistance ASTM S33 > 100 revolutions					
	KLUMPP EMO	3 Coats					
Formaldehyde Emissions	ASTM D5116-NAF	ZERO EMISSIONS / NO ADDED FORMALDEHYDE					











Printed material in this brochure is provided as reference only. Colour and wood characteristics may vary from actual product.